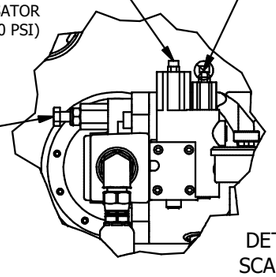
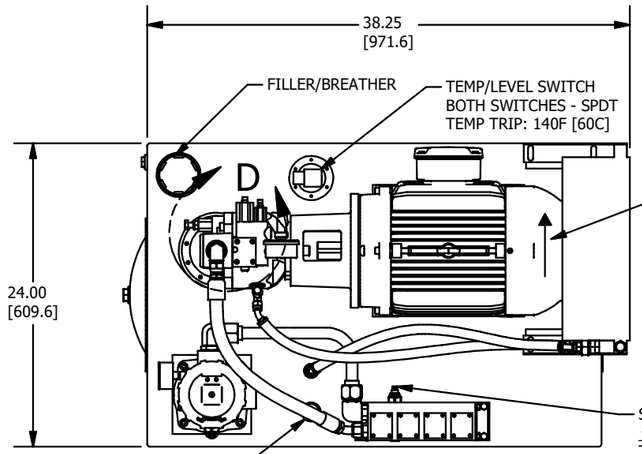
IMPORTANT:
PUMP COMPENSATOR ADJUSTMENT SCREW
UTILIZE THIS ADJUSTMENT TO SET THE MAXIMUM SYSTEM OPERATING PRESSURE
(ADJ. RANGE: 400-1800PSI [27.6 - 124.1 BAR]
DO NOT EXCEED 1800 PSI
(** UNIT SHIPPED WITH COMPENSATOR SET @ 1500 PSI)

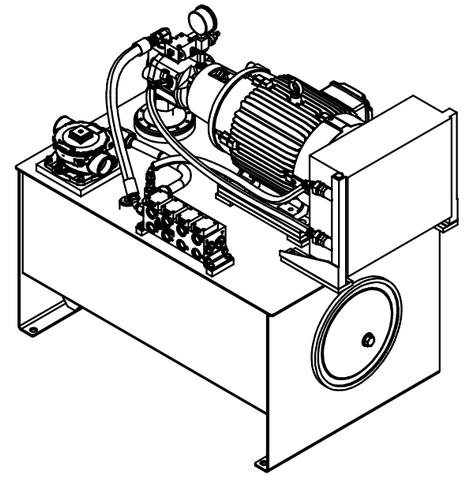
DIFFERENTIAL ADJ.
-FACTORY SET-
*****DO NOT ADJUST*****

MAX VOLUME STOP ADJ.

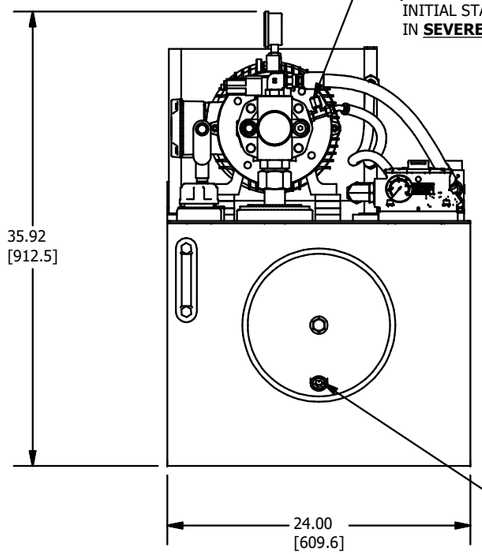


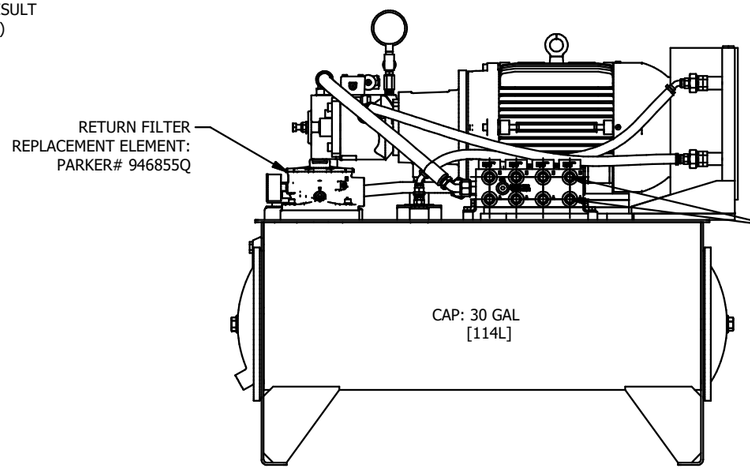
DETAIL D
SCALE 1 / 6





PRIOR TO INITIAL START-UP
UTILIZE THIS CAPPED TEE PORT
TO FILL PUMP CASE WITH OIL
(FAILURE TO FILL CASE BEFORE
INITIAL START-UP WILL RESULT
IN **SEVERE** PUMP DAMAGE)





RECOMMENDED MINIMUM ISO FLUID CLEANLINESS LEVEL: 19/16/13

RECOMMENDED FLUID TYPE: HIGH QUALITY PETROLEUM BASE HYDRAULIC FLUID,
WITH A GOOD ANTI-WEAR ADDITIVE PACKAGE (ISO 46 OR ISO 68)

ESTIMATED DRY WEIGHT: 477 LB [216.4 KG]

EXAMPLE FLUIDS:
-Parker DuraClean™
-MOBIL DTE 25 OR DTE 26
-TEXACO RANDO HD46 OR HD68
-SHELL TELLUS 46 OR 68

REV	DATE	CHANGE	BY
REVISION HISTORY			

TOLERANCES UNLESS OTHERWISE AS NOTED	
X/X	±1/32
.X	±.030
.XX	±.015
.XXX	±.005
∠	±1°
✓	125
⌑	±.030
⊥	±.010
//	±.010
○	±.002
⌀	±.005

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HYSPECO PHONE: (800) 234-1041

HYPAK TPD FOUR STA. HPU (MODEL G)
ASSY#: A10G0004

DATE	2/14/2024
DRAWN BY	GWM
CHECKED BY	
APPROVED BY	
SCALE	1/12
REVISION	
SHEET	1 OF 1
	B
DRAWING No.	A10G0004-L

HYPAK MODEL G FOUR STATION HPU - MODEL# A10-D-E-G-1XX-2XX-3XX-4XX